AMENDMENT UNDER 37 C.F.R. 1.116 - EXPEDITED PROCEDURE

Serial Number: 10/607,782

Filing Date: June 27, 2003
Title: LIQUID SOLDER THERMAL INTERFACE MATERIAL CONTAINED WITHIN A COLD-FORMED BARRIER AND METHODS OF

Page 2

Dkt: 884.860US1 (INTEL)

MAKING SAME Assignee: Intel Corporation

IN THE CLAIMS

Please amend the claims as follows.

- 1. (Currently amended) An article comprising:
 - a heat spreader including a die side and a heat-sink side;
- a container barrier disposed on the heat spreader die side, wherein the container barrier and the heat spreader form a recess upon the die side; and
- a <u>first</u> channel through the container barrier, <u>wherein the first channel is adjacent</u> the heat spreader die side; and
 - a first plug disposed in the first channel through the container barrier.
- 2. (Previously Presented) The article of claim 1, further including:
- a first channel through the heat spreader to communicate from the die side to the heat-sink side.
- 3. (Currently amended) The article of claim 1, further including:
- a first channel through the heat spreader to communicate from the die side to the heat-sink side;
 - a first plug disposed in the first channel through the heat spreader;
- a second channel through the heat spreader to communicate from the die side to the heat-sink side.
- 4. (Currently amended) The article of claim 1, further including:

 a plug disposed in the first channel, wherein the first plug disposed in the first channel through the container barrier is gas-permeable and liquid-impermeable.
- 5. (Currently amended) The article of claim 1, further including:
- a first plug disposed in the first channel <u>through the heat spreader</u>, wherein the first plug is gas-permeable and liquid-impermeable;

Serial Number: 10/607,782 Filing Date: June 27, 2003

Title: LIQUID SOLDER THERMAL INTERFACE MATERIAL CONTAINED WITHIN A COLD-FORMED BARRIER AND METHODS OF

MAKING SAME Assignee: Intel Corporation

a second channel through the container barrier to communicate from the die side to the heat-sink side; and

a second plug disposed in the second channel <u>through the heat spreader</u>, wherein the second plug is gas-permeable and liquid-impermeable.

- 6. (Original) The article of claim 1, wherein the container barrier is selected from a solder, a leaded solder, a lead-free solder, a reactive solder, an indium material, a tin material, a silver material, a tin-silver material, a tin-silver-indium material, and combinations thereof.
- 7. (Original) The article of claim 1, wherein the container barrier is selected from a metal; a polymer-solder hybrid; a polymer matrix and a metal preform; and a polymer matrix, a metal preform, and a middle heat transfer structure disposed therebetween.
 - 8. (Original) The article of claim 1, further including: a liquid heat-transfer medium disposed in the recess.
 - 9. (Original) The article of claim 1, further including: a liquid heat-transfer medium disposed in the recess, wherein the liquid heat-transfer medium is selected from an organic composition, a metal, and combinations thereof.
 - 10. (Currently amended) A package comprising:
 - a heat spreader including a die side and a heat-sink side;
 - a container barrier disposed on the heat spreader die side, wherein the container barrier and the heat spreader forms a recess upon the die side;
 - a liquid heat-transfer medium disposed in the recess; and
 - a first channel through the container barrier, wherein the first channel is adjacent the heat spreader die side.

AMENDMENT UNDER 37 C.F.R. 1.116 - EXPEDITED PROCEDURE

Serial Number: 10/607,782 Filing Date: June 27, 2003

Title: LIQUID SOLDER THERMAL INTERFACE MATERIAL CONTAINED WITHIN A COLD-FORMED BARRIER AND METHODS OF MAKING SAME

Assignee: Intel Corporation

the heat-sink side.

11. (Original) The package of claim 10, wherein the heat spreader is selected from a heat slug, a heat pipe, and an integrated heat spreader.

- 12. (Original) The package of claim 10, wherein the die side of the heat spreader includes a convoluted interface with the liquid heat-transfer medium.
 - 13. (Currently amended) The package of claim 10, further including:
 a first channel through the heat spreader to communicate from the die side to the heat-sink side; and
 - a first plug disposed in the first channel through the heat spreader.
 - 14. (Currently amended) The package of claim 10, further including:
 a first channel through the heat spreader to communicate from the die side to the heat-sink side;
 - a first plug disposed in the first channel through the heat spreader; a second channel through the heat spreader to communicate from the die side to
 - 15. (Currently amended) The package of claim 10, further including:
 a first channel through the container barrier; and
 a first plug disposed in the first channel through the container barrier.
 - (Currently amended) The package of claim 10, further including:
 a first channel through the container barrier;
 a first plug disposed in the first channel through the heat spreader; and
 a second channel through the container barrier.
 - 17. (Original) The package of claim 10, further including: a die in contact with the liquid heat transfer medium.

AMENDMENT UNDER 37 C.F.R. 1.116 - EXPEDITED PROCEDURE

Page 5 Dkt: 884.860US1 (INTEL)

Serial Number: 10/607,782 Filing Date: June 27, 2003

Title: LIQUID SOLDER THERMAL INTERFACE MATERIAL CONTAINED WITHIN A COLD-FORMED BARRIER AND METHODS OF

MAKING SAME

Assignee: Intel Corporation

18. (Original) The package of claim 10, further including: a die in contact with the liquid heat transfer medium; and a mounting substrate coupled to the die.

19. (Withdrawn) A process comprising:

forming a container barrier upon a heat sink substrate to achieve a recess, the recess including:

a recess wall including the container barrier; and a recess base including the heat sink.

- 20. (Withdrawn) The process of claim 19, wherein forming the container barrier upon the heat sink is cold forming, selected from rolling, pressing, stamping, and combinations thereof.
- 21. (Withdrawn) The process of claim 19, wherein forming the container barrier upon the heat sink includes assembling a polymer-solder hybrid container barrier.
 - 22. (Withdrawn) The process of claim 19, further including: disposing a liquid heat transfer medium in the recess.
 - 23. (Withdrawn) A process comprising:

forming a container barrier upon a die to achieve a recess, the die including an active surface and a backside surface, and the recess including:

a recess wall including the container barrier; and a recess base including the die backside surface.

- 24. (Withdrawn) The process of claim 23, wherein forming the container barrier upon a die includes assembling a polymer-solder hybrid container barrier.
 - 25. (Withdrawn) The process of claim 23, further including:

Serial Number: 10/607,782 Filing Date: June 27, 2003

Title: LIQUID SOLDER THERMAL INTERFACE MATERIAL CONTAINED WITHIN A COLD-FORMED BARRIER AND METHODS OF

MAKING SAME Assignee: Intel Corporation

assembling the container barrier upon a heat sink.

- 26. (Withdrawn) The process of claim 23, further including: disposing a liquid heat transfer medium in the recess.
- 27. (Currently amended) A computing system comprising:
 - a heat spreader including a die side and a heat-sink side;
- a container barrier disposed on the heat spreader die side, wherein the container barrier and the heat spreader form a recess upon the die side;
- a <u>first</u> channel through the container barrier, <u>wherein the first channel is adjacent</u> the heat spreader die side;
 - a die in contact with the container barrier;
 - a liquid heat-transfer medium disposed in the recess; and
 - dynamic random access memory coupled to the die.
- 28. (Original) The computing system according to claim 27, wherein the computing system is disposed in one of a computer, a wireless communicator, a hand-held device, an automobile, a locomotive, an aircraft, a watercraft, and a spacecraft.
- 29. (Original) The computing system according to claim 27, wherein the die is selected from a data storage device, a digital signal processor, a micro-controller, an application specific integrated circuit, and a microprocessor.
 - 30. (Previously Presented) The article of claim 1, further including:
 - a first channel through the heat spreader to communicate from the die side to the heat-sink side; and
 - a first plug disposed in the first channel.

AMENDMENT UNDER 37 C.F.R. 1.116 – EXPEDITED PROCEDURE

Page 7 Dkt: 884.860US1 (INTEL)

Serial Number: 10/607,782 Filing Date: June 27, 2003

Title: LIQUID SOLDER THERMAL INTERFACE MATERIAL CONTAINED WITHIN A COLD-FORMED BARRIER AND METHODS OF MAKING SAME

Assignee: Intel Corporation

31.-33. (Canceled).